

# Multi-fix Series 6005PE dig white

## TECHNICAL DATA SHEET



A Bemis Company

### 1. Product description

Multi-fix Digital White 6005PE is the first choice for digital printers using 'inkjet', 'airbrush', 'thermal resin' or 'electrostatic transfer' methods. Digital white is a high gloss vivid white vinyl formulated to promote quick drying of inks and resins. Digital White has similar cutting and weeding characteristics to the popular Series 5000. Digital White-backing paper is unprinted.

### 2. Product construction

vinyl: polyvinyl chloride, polymeric, stabilised, UV protected, precision calandered, Super glossy  
cadmium free.

Adhesive: solvent-based acrylic, clear, pressure sensitive, permanent.

Backing Paper: kraft, clay-coated, double-calandered, siliconised one side.

### 3. Shelf life:

3 years when stored at moderate temperature and humidity.

### 4. Temperature ranges

Application	> 10°C
End-use	- 40°C to + 90°C
Storage (optimum)	15°C to 20°C

### 5. Physical and Chemical characteristics

#### Vinyl

Thickness :	75 my
Tensile strength at break: N/mm <sup>2</sup>	MD min. 28
(speed 200mm/min)	CD min. 26
Dimensional stability:	<0,03%
(48h at 70°C)	shrinkage

#### Adhesive

Weight:	23 gr/m <sup>2</sup>
Adhesion:	>19N/25mm (Finat-1 test method 24h)
UV resistant	

\* **Backing paper**

Thickness : 140 my

Weight: 140gr/m

**PE coated for ideal flat laying**

\* **Solvent resistance:**

\* **Petrol resistance:**

\* **Chemical resistance:**

The vinyl's are resistant to most oils and fats, fuels, aliphatic solvents, mild acids, salts and alkali such as:

Test agent	Test time	Test result
Salt water 10°C to 75°C	2000h	no effect
Motor oil 20W/50	500h	no effect
Transmission fluid	500h	no effect
Anti frost	500h	no effect
Petrol	24h	no effect

Test method Samples of Multi-fix Digital White were applied to enamelled steel-sheet one hour before testing. Samples were immersed in the specified test-agent at room temperature then removed after the tests times notes above.

**6. Durability**

Durability depends printing method. Correct substrate preparation and maintenance of vinyl will enhance durability.

**7. Recommendations**

**Important Notice**

All Multi-fix products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning Multi-fix products is based upon research which the Company believes to be reliable although such information does not constitute a warranty.

Because of the variety of uses of Multi-fix products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. The seller shall not be liable for damages in excess of the purchase price of the product nor for incidental or consequential damages.

All specifications are subject to change without prior notice.